



# AzoGrout 425

## Safety Data Sheet

According to 29 CFR § 1910.1200, Hazard Communication Standard (HCS)  
Issue date: 2/25/2026 Version: 1.0

### SECTION 1 Identification

#### 1.1. Product identifier

Product form : Mixture  
Trade name : AzoGrout 425  
Product code : AGT-425

#### 1.2. Other means of identification

No additional information available

#### 1.3. Recommended use of the chemical and restrictions on use

Recommended use : Water stop, Concrete repair and soil stabilization  
Restrictions on use : All other uses not recommended above

#### 1.4. Supplier's details

Azon USA Inc.  
2204 Ravine Rd  
Kalamazoo, Michigan 49004  
USA  
T 269-385-5942

#### 1.5. Emergency phone number

Emergency number : For Hazardous Materials or Dangerous Goods Incident Spill, Leak, Fire, Exposure, or Accident  
Call CHEMTREC Day or Night: 1-800-424-9300 (Toll Free, USA) / 703-527-3887 (Virginia, USA)  
CCN 2189  
Back-up Emergency Number: +1 703-741-5970 (Washington, DC)

### SECTION 2 Hazard Identification

#### 2.1. Classification of the substance or mixture

##### GHS US classification

Skin corrosion/irritation, Category 2	H315	Causes skin irritation.
Serious eye damage/eye irritation, Category 2A	H319	Causes serious eye irritation.
Skin sensitization, Category 1	H317	May cause an allergic skin reaction.
Specific target organ toxicity — Repeated exposure, Category 2	H373	May cause damage to organs (kidneys, liver) through prolonged or repeated exposure (Oral).

Full text of H statements : see section 16

#### 2.2. Label elements

##### GHS US labeling

Hazard pictograms (GHS US) :



Signal word (GHS US) : Warning  
Hazard statements (GHS US) : H315 - Causes skin irritation  
H317 - May cause an allergic skin reaction  
H319 - Causes serious eye irritation  
H373 - May cause damage to organs (kidneys, liver) through prolonged or repeated exposure (Oral)

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Precautionary statements (GHS US) : Do not breathe mist, spray, vapors.  
Wash hands, forearms and face thoroughly after handling.  
Contaminated work clothing must not be allowed out of the workplace.  
Wear protective gloves, protective clothing, eye and face protection.  
If on skin: Wash with plenty of soap and water.  
If skin irritation or rash occurs: Get medical advice or attention.  
Take off contaminated clothing and wash it before reuse.  
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
If eye irritation persists: Get medical advice or attention.  
Get medical advice or attention if you feel unwell.  
Dispose of contents and/or container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulations.

### 2.3. Hazards associated with known or reasonably anticipated uses

No additional information available

### 2.4. Hazards not otherwise classified

No additional information available

### 2.5. Unknown acute toxicity

No additional information available

## SECTION 3 Composition/information on ingredients

### 3.1. Substances

Not applicable

### 3.2. Mixtures

Name	Product identifier	%	GHS US classification
Dibutyl maleate	CAS-No.: 105-76-0	15 – 25	Skin Sens. 1, H317 STOT RE 2, H373 Aquatic Acute 1, H400
Bis(2-Dimethylaminoethyl)ether	CAS-No.: 3033-62-3	< 2	Acute Tox. 4 (Oral), H302 Acute Tox. 3 (Dermal), H311 Acute Tox. 4 (Inhalation:dust,mist), H332 Skin Corr. 1B, H314 Eye Dam. 1, H318 Aquatic Acute 2, H401 Aquatic Chronic 2, H411

Comments : The concentration ranges are provided due to batch-to-batch variability.

Full text of hazard classes and H-statements : see section 16

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### SECTION 4 First aid measures

#### 4.1. Description of necessary first-aid measures

First-aid measures general	: First aider: Pay attention to self-protection. Never give anything by mouth to an unconscious person. Give artificial respiration if necessary. Induce artificial respiration with mask fitted with one-way valve or other suitable device but, not mouth-to-mouth. IF exposed or concerned: Get medical advice/attention.
First-aid measures after inhalation	: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. If the victim is unconscious: Lay in a stable manner on victim's side. Induce artificial respiration with mask fitted with one-way valve or other suitable device; not mouth-to-mouth. Call a physician immediately.
First-aid measures after skin contact	: Remove affected clothing and wash all exposed skin areas with mild soap and water, followed by warm water rinse. If skin irritation or rash occurs: Get medical advice/attention. Wash contaminated clothing before reuse.
First-aid measures after eye contact	: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
First-aid measures after ingestion	: Rinse mouth out with water. If the person is fully conscious, make him/her drink water (8 ounces / 240mL). Never give an unconscious person anything to drink. Do NOT induce vomiting. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Call a poison center/doctor/physician if you feel unwell.

#### 4.2. Most important symptoms/effects, acute and delayed

Symptoms/effects after inhalation	: Inhalation may cause irritation, cough, shortness of breath.
Symptoms/effects after skin contact	: May cause an allergic skin reaction. Causes skin irritation.
Symptoms/effects after eye contact	: Stinging, redness, itching, tears, blurred vision, swelling.
Symptoms/effects after ingestion	: May cause damage to organs (kidneys, liver) through prolonged or repeated exposure (If swallowed).
Most Important Symptoms/Effects	: Causes skin and eye irritation. May cause an allergic skin reaction.
Chronic symptoms	: May cause damage to organs (kidneys, liver) through prolonged or repeated exposure (If swallowed).

#### 4.3. Indication of immediate medical attention and special treatment needed, if necessary

Other medical advice or treatment	: IF exposed or concerned: Get medical advice/attention.
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### SECTION 5: Fire-fighting measures

#### 5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media	: Dry chemical, CO <sub>2</sub> , dry sand, or alcohol-resistant foam. Use extinguishing agent suitable for surrounding fire.
Unsuitable extinguishing media	: Do not use a heavy water stream.

#### 5.2. Specific hazards arising from the chemical

Fire hazard	: No fire hazard.
Hazardous decomposition products in case of fire	: Toxic fumes may be released. Thermal decomposition generates: Carbon dioxide. Carbon monoxide.

#### 5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions	: Fight fire from safe distance and protected location. Do not enter fire area without proper protective equipment, including respiratory protection. Move containers from fire area if it can be done without personal risk. Use water spray or fog for cooling exposed containers. Use extinguishing media appropriate for surrounding fire. Prevent fire-fighting water from entering environment.
Protection during firefighting	: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

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### SECTION 6 Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

General measures : Avoid all personal contact including breathing in the mist, spray, vapors, gas. Do not take actions involving personal risks. Stop leak if safe to do so. Absorb spillage to prevent material-damage. Notify authorities if product enters sewers or public waters.

##### For non-emergency personnel

Protective equipment : Wear recommended personal protective equipment.  
Emergency procedures : Evacuate the danger area. If outdoors, move to an area upwind of the danger area. If possible without taking personal risks, remove ignition sources, ventilate area. Avoid contact with skin and eyes. Avoid breathing mist, spray, vapors, gas. Prevent other non-emergency personnel from entering the danger area.

##### For emergency responders

Protective equipment : Wear the recommended personal protective equipment.  
Emergency procedures : Evacuate unnecessary personnel. Ventilate spillage area. Stop leak if safe to do so. Remove all sources of ignition.

Environmental precautions : Do not let the product reach soil, drains, sewers, or surface and ground water.

#### 6.2. Methods and materials for containment and cleaning up

For containment : Stop leak, if possible without risk. Small spills: Contain with non-combustible inert absorbent. In case of large spillages: Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams. Absorb spilled material with sand or earth.  
Methods for cleaning up : Take up in non-combustible inert absorbent and place into container for disposal. Contaminated absorbent material may pose the same hazard as the spilt product. Decontaminate surfaces and equipment with water and detergent. Until a sufficient level of dilution is achieved, the decontamination water may pose the same hazards as the product. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

For further information refer to section 8: "Exposure controls/personal protection", For further information refer to section 13

### SECTION 7 Handling and storage

#### 7.1. Precautions for safe handling

Precautions for safe handling : Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear personal protective equipment. Use only outdoors or in a well-ventilated area. Avoid breathing mist, spray, vapors, gas. Avoid contact with skin, eyes and clothing. Take precautionary measures against static discharge.  
Hygiene measures : Do not eat, drink or smoke when using this product. Always wash hands after handling the product. Contaminated work clothing should not be allowed out of the workplace.

#### 7.2. Conditions for safe storage, including incompatibilities

Storage conditions : Store in a cool, dry and well-ventilated area away from incompatible substances. Store locked up. Store tightly closed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.  
Incompatible materials : Oxidizing agents. Strong alkalis. Acids. Isocyanates.  
Packaging materials : Always store product in container of same material as original container.

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### SECTION 8 Exposure controls/personal protection

#### 8.1. Control parameters

##### Bis(2-Dimethylaminoethyl)ether (3033-62-3)

##### USA - ACGIH® - Threshold Limit Values

Local name	bis(2-Dimethylaminoethyl) ether
ACGIH® TLV® TWA	0.33 mg/m <sup>3</sup>
	0.05 ppm
ACGIH® TLV® STEL	0.98 mg/m <sup>3</sup>
	0.15 ppm
Remark (ACGIH®)	TLV® Basis: URT, Eye & skin irr. Notations: Skin
Regulatory reference	ACGIH 2025

#### 8.2. Appropriate engineering controls

- Appropriate engineering controls : Ensure good ventilation of the work station. Use general ventilation, local exhaust ventilation, or process enclosure to keep the airborne concentrations below the permissible exposure limits. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.
- Environmental exposure controls : Avoid release to the environment. Take measures to reduce or limit air emissions and releases to soil and the aquatic environment.

#### 8.3. Individual protection measures, such as personal protective equipment

##### Personal protective equipment:

Personal protective equipment should be chosen according to national standards and in discussion with the supplier of the protective equipment. Wear recommended personal protective equipment.

##### Materials for protective clothing:

Personal protective equipment should be chosen according to national standards and in discussion with the supplier of the protective equipment.

##### Hand protection:

Wear protective gloves. Wear suitable gloves resistant to chemical penetration. Discard contaminated gloves and wash contaminated clothing before reuse

##### Eye protection:

Chemical goggles or safety glasses

##### Skin and body protection:

Long sleeved protective clothing. Body protection should be chosen depending on activity and possible exposure

##### Respiratory protection:

In case of inadequate ventilation wear respiratory protection. Select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

##### Personal protective equipment symbol(s):



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### SECTION 9 Physical and chemical properties

#### 9.1. Basic physical and chemical properties

Physical state	: Liquid
Color	: Clear Pale yellow
Odor	: Slight
Odor threshold	: No data available
pH	: No data available
Melting point	: No data available
Freezing point	: No data available
Boiling point	: No data available
Flash point	: > 93.3 °C / 200 °F
Flammability (solid, gas)	: No data available
Vapor pressure	: No data available
Relative vapor density at 20°C	: No data available
Relative density	: 1.057 – 1.067 @ 25 °C / 77 °F
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: 350 – 400 cP @ 25 °C / 77 °F
Explosion limits	: No data available
Particle characteristics	: No data available

#### 9.2. Data relevant with regard to physical hazard classes (supplemental)

No additional information available

### SECTION 10 Stability and reactivity

#### 10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

#### 10.2. Chemical stability

Stable under normal conditions of use.

#### 10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

#### 10.4. Conditions to avoid

Incompatible materials.

#### 10.5. Incompatible materials

Oxidizing agents. Strong alkalis. Acids. Isocyanates.

#### 10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced. Thermal decomposition generates: Carbon dioxide. Carbon monoxide.

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### SECTION 11 Toxicological information

#### 11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified  
Acute toxicity (dermal) : Not classified.  
Acute toxicity (inhalation) : Not classified

##### Dibutyl maleate

LD50 oral rat	≥ 3730 mg/kg body weight
LD50 dermal rat	> 2000 mg/kg body weight
LC50 Inhalation - Rat	> 5 mg/l air

##### Bis(2-Dimethylaminoethyl)ether

LD50 oral rat	910 mg/kg
LD50 dermal rabbit	238 mg/kg
LC50 Inhalation - Rat	> 2.204 mg/l air
LC50 Inhalation - Rat (Vapors)	0.938 mg/l/4h

Skin corrosion/irritation : Causes skin irritation.  
Serious eye damage/irritation : Causes serious eye irritation.  
Respiratory or skin sensitization : May cause an allergic skin reaction.

##### Dibutyl maleate

Additional information	Guinea pig maximization test
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Germ cell mutagenicity : Not classified  
Carcinogenicity : Not classified  
Reproductive toxicity : Not classified  
STOT-single exposure : Not classified  
STOT-repeated exposure : May cause damage to organs (kidneys, liver) through prolonged or repeated exposure (Oral).

##### Dibutyl maleate

LOAEL (oral,rat,90 days)	30 mg/kg body weight
STOT-repeated exposure	May cause damage to organs (kidneys, liver) through prolonged or repeated exposure (Oral).

Aspiration hazard : Not classified  
Symptoms/effects after inhalation : Inhalation may cause irritation, cough, shortness of breath.  
Symptoms/effects after skin contact : May cause an allergic skin reaction. Causes skin irritation.  
Symptoms/effects after eye contact : Stinging, redness, itching, tears, blurred vision, swelling.  
Symptoms/effects after ingestion : May cause damage to organs (kidneys, liver) through prolonged or repeated exposure (If swallowed).  
Most Important Symptoms/Effects : Causes skin and eye irritation. May cause an allergic skin reaction.  
Chronic symptoms : May cause damage to organs (kidneys, liver) through prolonged or repeated exposure (If swallowed).

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### SECTION 12 Ecological information

#### 12.1. Ecotoxicity

Hazardous to the aquatic environment, short-term (acute) : Toxic to aquatic life

Hazardous to the aquatic environment, long-term (chronic) : Harmful to aquatic life with long lasting effects

##### Dibutyl maleate

LC50 - Fish [1]	1.2 mg/l
EC50 - Crustacea [1]	21 mg/l
EC50 72h - Algae [1]	6.2 mg/l
ErC50 algae	6.2 mg/l

##### Bis(2-Dimethylaminoethyl)ether

LC50 - Fish [1]	≈ 131.2 mg/l
EC50 - Crustacea [1]	102 mg/l
EC50 72h - Algae [1]	4 mg/l
EC50 72h - Algae [2]	24 mg/l

#### 12.2. Persistence and degradability

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Persistence and degradability : Not established.

##### Dibutyl maleate

Persistence and degradability : Rapidly degradable

##### Bis(2-Dimethylaminoethyl)ether

Persistence and degradability : Not rapidly degradable

#### 12.3. Bioaccumulative potential

##### Bis(2-Dimethylaminoethyl)ether

Partition coefficient n-octanol/water (Log Pow) : -0.54

#### 12.4. Mobility in soil

No additional information available

#### 12.5. Other adverse effects

Ozone : Not classified

Fluorinated greenhouse gases : No

### SECTION 13 Disposal considerations

Regional waste regulation : Disposal must be done according to official regulations.

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

Sewage disposal recommendations : Disposal must be done according to official regulations.

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Product/Packaging disposal recommendations : Disposal must be done according to official regulations. Refer to all applicable national, international and local regulations or provisions.

Additional information : Do not re-use empty containers.

Ecological waste information : Avoid release to the environment.

### SECTION 14 Transport information

In accordance with DOT / TDG / IMDG / IATA

DOT	TDG	IMDG	IATA
<b>14.1. UN number</b>			
Not regulated for transport			
<b>14.2. Proper Shipping Name</b>			
Not regulated	Not regulated	Not regulated	Not regulated
<b>14.3. Transport hazard class(es)</b>			
Not regulated	Not regulated	Not regulated	Not regulated
<b>14.4. Packing group</b>			
Not regulated	Not regulated	Not regulated	Not regulated
<b>14.5. Environmental hazards</b>			
		Not regulated	
No supplementary information available			

#### 14.6. Transport in bulk

Not applicable

#### 14.7. Special precautions for user

##### DOT

Not regulated

##### TDG

Not regulated

##### IMDG

Not regulated

##### IATA

Not regulated

### SECTION 15 Regulatory information

#### 15.1. Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory.

This product or mixture is not known to contain a toxic chemical or chemicals in excess of the applicable de minimis concentration as specified in 40 CFR §372.38(a) subject to the reporting requirements of section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

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### 15.2. International regulations

#### CANADA

##### Dibutyl maleate (105-76-0)

Listed on the Canadian DSL (Domestic Substances List)

##### Bis(2-Dimethylaminoethyl)ether (3033-62-3)

Listed on the Canadian DSL (Domestic Substances List)

#### EU-Regulations

No additional information available

#### National regulations

##### Dibutyl maleate (105-76-0)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

### 15.3. State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

Component	State or local regulations
Bis(2-Dimethylaminoethyl)ether(3033-62-3)	U.S. - New Jersey - Right to Know Hazardous Substance List

## SECTION 16 Other information

According to 29 CFR § 1910.1200, Hazard Communication Standard (HCS)

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Full text of hazard classes and H-statements	
H302	Harmful if swallowed
H311	Toxic in contact with skin
H314	Causes severe skin burns and eye damage
H315	Causes skin irritation
H317	May cause an allergic skin reaction
H318	Causes serious eye damage
H319	Causes serious eye irritation
H332	Harmful if inhaled
H373	May cause damage to organs through prolonged or repeated exposure
H400	Very toxic to aquatic life
H401	Toxic to aquatic life
H411	Toxic to aquatic life with long lasting effects

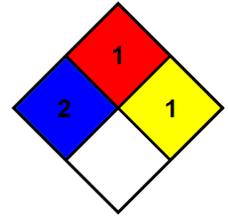
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NFPA health hazard	: 2 - Materials that, under emergency conditions, can cause temporary incapacitation or residual injury.
NFPA fire hazard	: 1 - Materials that must be preheated before ignition can occur.
NFPA reactivity	: 1 - Materials that in themselves are normally stable but can become unstable at elevated temperatures and pressures.



This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.