

SAFETY DATA SHEET



Azo-Nate™ 300

Section 1. Identification

GHS product identifier : Azo-Nate™ 300
Product code : Not available.
Other means of identification : Not available.
Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Not available.

Manufacturer : Azon USA Inc.
2204 Ravine Road
Kalamazoo, MI 49004-3516
U.S.A.
Tel: 269-385-5942

Emergency telephone number (with hours of operation) : CHEMTREC, U.S. : 1-800-424-9300
International: +1-703-527-3887
24/7

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture : ACUTE TOXICITY (inhalation) - Category 4
SKIN CORROSION/IRRITATION - Category 2
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A
RESPIRATORY SENSITIZATION - Category 1
SKIN SENSITIZATION - Category 1
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) (respiratory system) - Category 2

GHS label elements

Section 2. Hazards identification

Hazard pictograms :



Signal word : Danger

Hazard statements :

- H332 - Harmful if inhaled.
- H319 - Causes serious eye irritation.
- H315 - Causes skin irritation.
- H334 - May cause allergy or asthma symptoms or breathing difficulties if inhaled.
- H317 - May cause an allergic skin reaction.
- H335 - May cause respiratory irritation.
- H373 - May cause damage to organs through prolonged or repeated exposure. (respiratory system)

Precautionary statements

Prevention :

- P280 - Wear protective gloves. Wear eye or face protection.
- P284 - Wear respiratory protection.
- P271 - Use only outdoors or in a well-ventilated area.
- P260 - Do not breathe vapor.
- P264 - Wash hands thoroughly after handling.
- P272 (OSHA) - Contaminated work clothing must not be allowed out of the workplace.

Response :

- P314 - Get medical attention if you feel unwell.
- P304 + P341 (OSHA) + P312 - IF INHALED: If breathing is difficult, remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or physician if you feel unwell.
- P342 + P311 - If experiencing respiratory symptoms: Call a POISON CENTER or physician.
- P302 + P352 + P363 - IF ON SKIN: Wash with plenty of soap and water. Wash contaminated clothing before reuse.
- P333 + P313 - If skin irritation or rash occurs: Get medical attention.
- P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P337 + P313 - If eye irritation persists: Get medical attention.

Storage :

- P403 + P233 - Store in a well-ventilated place. Keep container tightly closed.
- P405 - Store locked up.

Disposal :

- P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.

Hazards not otherwise classified : None known.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Other means of identification : Not available.

Ingredient name	%	CAS number
Isocyanic acid, polymethylenepolyphenylene ester	80 - 100	9016-87-9
4,4'-Methylenediphenyl Diisocyanate	30 - 60	101-68-8

United States: The exact percentage (concentration) in the composition has been withheld as a trade secret in accordance with paragraph (i) of §1910.1200.

Canada: The exact percentage (concentration) in the composition has been withheld as a trade secret in accordance with the amended HPR as of April 2018.

Section 3. Composition/information on ingredients

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 20 minutes. Get medical attention.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours. In the event of any complaints or symptoms, avoid further exposure.
- Skin contact** : Wash with plenty of soap and water. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 20 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention following exposure or if feeling unwell. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : Harmful if inhaled. May cause respiratory irritation. May cause allergy or asthma symptoms or breathing difficulties if inhaled.
- Skin contact** : Causes skin irritation. May cause an allergic skin reaction.
- Ingestion** : No known significant effects or critical hazards.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain or irritation
watering
redness
- Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing
wheezing and breathing difficulties
asthma

Section 4. First aid measures

- Skin contact** : Adverse symptoms may include the following:
irritation
redness
- Ingestion** : No known significant effects or critical hazards.

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

- Suitable extinguishing media** : Use dry chemical, CO₂, water spray (fog) or foam.
- Unsuitable extinguishing media** : None known.

- Specific hazards arising from the chemical** : No specific fire or explosion hazard.

- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
nitrogen oxides

- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Section 6. Accidental release measures

Methods and materials for containment and cleaning up

- Spill** : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems or asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. See also Section 8 for additional information on hygiene measures. Remove contaminated clothing and protective equipment before entering eating areas.

- Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

United States

Occupational exposure limits

<u>Ingredient name</u>	<u>Exposure limits</u>
Isocyanic acid, polymethylenepolyphenylene ester 4,4'-Methylenediphenyl Diisocyanate	None. ACGIH TLV (United States, 3/2018). TWA: 0.005 ppm 8 hours. NIOSH REL (United States, 10/2016). TWA: 0.05 mg/m ³ 10 hours. TWA: 0.005 ppm 10 hours. CEIL: 0.2 mg/m ³ 10 minutes. CEIL: 0.02 ppm 10 minutes. OSHA PEL (United States, 5/2018). CEIL: 0.02 ppm CEIL: 0.2 mg/m ³

Canada

Occupational exposure limits

Section 8. Exposure controls/personal protection

- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance

- Physical state** : Liquid.
- Color** : Brown.
- Odor** : Slightly musty.
- Odor threshold** : 0.4 ppm
- pH** : Not applicable.
- Melting point** : 0°C (32°F)
- Boiling point/boiling range** : 208°C (406.4°F)
- Flash point** : Closed cup: 198.89°C (390°F) [Pensky-Martens.]
- Evaporation rate** : Not available.
- Flammability (solid, gas)** : Not applicable.
- Lower and upper explosive (flammable) limits** : Not available.
- Vapor pressure** : <0.000013 kPa (<0.0001 mm Hg) [room temperature]
- Vapor density** : Not available.
- Relative density** : 1.24
- Solubility** : Insoluble. Reacts with water.
- Partition coefficient: n-octanol/water** : Not available.
- Auto-ignition temperature** : Not available.
- Decomposition temperature** : Not available.
- Viscosity** : Dynamic (room temperature): 175 to 270 mPa·s (175 to 270 cP)
- Flow time (ISO 2431)** : Not available.

Section 10. Stability and reactivity

- Reactivity** : No specific test data related to reactivity available for this product or its ingredients.
- Chemical stability** : The product is stable.
- Possibility of hazardous reactions** : Contact with moisture, other materials that react with isocyanates, or temperatures above 350 °F (177 °C), may cause polymerization.
- Conditions to avoid** : Avoid high temperatures.
- Incompatible materials** : Water, amines, strong bases, alcohols, copper alloyed, aluminum.
- Hazardous decomposition products** : By high heat and fire: carbon monoxide, oxides of nitrogen, hydrogen cyanide, carbon dioxide, dense black smoke, isocyanate, isocyanic acid, other undetermined compounds.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Isocyanic acid, polymethylenepolyphenylene ester 4,4'-Methylenediphenyl Diisocyanate	LC50 Inhalation Vapor	Rat	490 mg/m ³	4 hours
	LD50 Dermal	Rabbit	>9400 mg/kg	-
	LD50 Oral	Rat	49 g/kg	-
	LD50 Oral	Rat	9200 mg/kg	-

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Isocyanic acid, polymethylenepolyphenylene ester 4,4'-Methylenediphenyl Diisocyanate	Eyes - Mild irritant	Rabbit	-	100 mg	-
	Eyes - Moderate irritant	Rabbit	-	100 mg	-

Sensitization

There is no data available.

Mutagenicity

There is no data available.

Carcinogenicity

Classification

Product/ingredient name	OSHA	IARC	NTP
Isocyanic acid, polymethylenepolyphenylene ester 4,4'-Methylenediphenyl Diisocyanate	-	3	-
	-	3	-

Reproductive toxicity

There is no data available.

Teratogenicity

There is no data available.

Specific target organ toxicity (single exposure)

Name	Category	Target organs
4,4'-Methylenediphenyl Diisocyanate	Category 3	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Name	Category	Target organs
4,4'-Methylenediphenyl Diisocyanate	Category 2	respiratory system

Aspiration hazard

There is no data available.

Information on the likely routes of exposure : Dermal contact. Eye contact. Inhalation. Ingestion.

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : Harmful if inhaled. May cause respiratory irritation. May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Skin contact : Causes skin irritation. May cause an allergic skin reaction.

Ingestion : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Section 11. Toxicological information

- Eye contact** : Adverse symptoms may include the following:
pain or irritation
watering
redness
- Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing
wheezing and breathing difficulties
asthma
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
- Ingestion** : No known significant effects or critical hazards.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

- Potential immediate effects** : No known significant effects or critical hazards.
- Potential delayed effects** : No known significant effects or critical hazards.

Long term exposure

- Potential immediate effects** : No known significant effects or critical hazards.
- Potential delayed effects** : No known significant effects or critical hazards.

Potential chronic health effects

- General** : May cause damage to organs through prolonged or repeated exposure. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
- Carcinogenicity** : Lung tumors have been observed in laboratory animals exposed to respirable aerosol droplets of MDI/Polymeric MDI (6 mg/m³) for their lifetime. Tumors occurred concurrently with respiratory irritation and lung injury. Current exposure guidelines are expected to protect against these effects reported for MDI.
- Mutagenicity** : No known significant effects or critical hazards.
- Teratogenicity** : No known significant effects or critical hazards.
- Developmental effects** : No known significant effects or critical hazards.
- Fertility effects** : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Inhalation (vapors)	15.95 mg/L
Inhalation (dusts and mists)	4.83 mg/L

Section 12. Ecological information

Toxicity

There is no data available.

Persistence and degradability

There is no data available.

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
4,4'-Methylenediphenyl Diisocyanate	4.51	200	low

Mobility in soil


Soil/water partition coefficient (K_{oc}) : Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling empty containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	TDG Classification	IMDG	IATA
UN number	UN3082	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (4,4'-Methylenediphenyl Diisocyanate)	-	-	-
Transport hazard class(es)	9 	-	-	-
Packing group	III	-	-	-
Environmental hazards	No.	No.	No.	No.

AERG : 171

DOT-RQ Details : 4,4'-Methylenediphenyl Diisocyanate 5000 lbs / 2270 kg

Section 14. Transport information

Additional information

DOT Classification : **Reportable quantity** 11111.1 lbs / 5044.4 kg [1074.7 gal / 4068.1 L]. The classification of the product is due solely to the presence of one or more US DOT-listed 'Hazardous substances' that are subject to reportable quantity requirements and only applies to shipments of packages greater than, or equal to, the product reportable quantity. Package sizes less than the product reportable quantity are not regulated as hazardous materials.

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Section 15. Regulatory information

U.S. Federal regulations : **United States inventory (TSCA 8b):** All components are listed or exempted.
Clean Water Act (CWA) 307: 4,4'-Methylenediphenyl Diisocyanate

Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs) : Listed

Clean Air Act Section 602 Class I Substances : Not listed

Clean Air Act Section 602 Class II Substances : Not listed

DEA List I Chemicals (Precursor Chemicals) : Not listed

DEA List II Chemicals (Essential Chemicals) : Not listed

SARA 302/304

No products were found.

SARA 304 RQ : Not applicable.

SARA 311/312

Classification : ACUTE TOXICITY (inhalation) - Category 4
SKIN CORROSION/IRRITATION - Category 2
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A
RESPIRATORY SENSITIZATION - Category 1
SKIN SENSITIZATION - Category 1
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) (respiratory system) - Category 2

Composition/information on ingredients

Name	Classification
Isocyanic acid, polymethylenepolyphenylene ester	ACUTE TOXICITY (inhalation) - Category 4 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2B
4,4'-Methylenediphenyl Diisocyanate	ACUTE TOXICITY (inhalation) - Category 4 SKIN CORROSION/IRRITATION - Category 2 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A RESPIRATORY SENSITIZATION - Category 1 SKIN SENSITIZATION - Category 1 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) (respiratory system) (inhalation) - Category 2

Section 15. Regulatory information

SARA 313

	Product name	CAS number
Form R - Reporting requirements	Isocyanic acid, polymethylenepolyphenylene ester 4,4'-Methylenediphenyl Diisocyanate	9016-87-9 101-68-8
Supplier notification	Isocyanic acid, polymethylenepolyphenylene ester 4,4'-Methylenediphenyl Diisocyanate	9016-87-9 101-68-8

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

State regulations

- Massachusetts** : The following components are listed: 4,4'-Methylenediphenyl Diisocyanate
- New York** : The following components are listed: 4,4'-Methylenediphenyl Diisocyanate
- New Jersey** : The following components are listed: Isocyanic acid, polymethylenepolyphenylene ester;
4,4'-Methylenediphenyl Diisocyanate
- Pennsylvania** : The following components are listed: 4,4'-Methylenediphenyl Diisocyanate
- California Prop. 65**

This product does not require a Safe Harbor warning under California Prop. 65.

Canadian lists

- Canada inventory (DSL NDSL)** : All components are listed or exempted.
- Canadian NPRI** : The following components are listed: Isocyanic acid, polymethylenepolyphenylene ester;
4,4'-Methylenediphenyl Diisocyanate
- CEPA Toxic substances** : The following components are listed: Isocyanic acid, polymethylenepolyphenylene ester;
4,4'-Methylenediphenyl Diisocyanate

Section 16. Other information

Procedure used to derive the classification

Classification	Justification
ACUTE TOXICITY (inhalation) - Category 4	Calculation method
SKIN CORROSION/IRRITATION - Category 2	Calculation method
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A	Calculation method
RESPIRATORY SENSITIZATION - Category 1	Calculation method
SKIN SENSITIZATION - Category 1	Calculation method
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3	Calculation method
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) (respiratory system) - Category 2	Calculation method

History

- Date of issue mm/dd/yyyy** : 05/15/2020
- Date of previous issue** : 03/15/2020
- Version** : 3.1
- Internal code** : 119-008
- Prepared by** : KMK Regulatory Services Inc.

Section 16. Other information

Key to abbreviations

- : ATE = Acute Toxicity Estimate
- BCF = Bioconcentration Factor
- GHS = Globally Harmonized System of Classification and Labelling of Chemicals
- IATA = International Air Transport Association
- IBC = Intermediate Bulk Container
- IMDG = International Maritime Dangerous Goods
- LogPow = logarithm of the octanol/water partition coefficient
- MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
- UN = United Nations

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.